



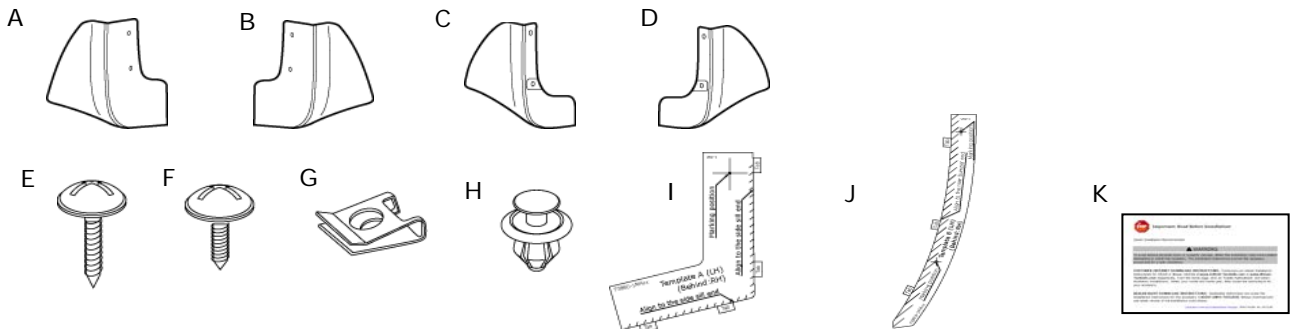
GENUINE PARTS

INSTALLATION INSTRUCTIONS

DESCRIPTION: SPLASH GUARDS
APPLICATION: Q70
PART NUMBER: 999J2-Q3xxx (xx Designates color)

KIT CONTENTS:

Item	Qty.	Description	Service Part Number
A	1	Splash guard - Front Right	999J2 Q3**2
B	1	Splash guard - Front Left	999J2 Q3**1
C	1	Splash guard - Rear Right	999J2 Q3**4
D	1	Splash guard - Rear Left	999J2 Q3**3
E	4	SCREW - TAP, PAN HD(M5x25)	---
F	4	SCREW - TAP, PAN HD(M5x20)	14-51 00891
G	4	M5 SPRING NUT	12-41 01011
H	4	CLIP-TRIM	15-53 05323
I	1	Paper template A	---
J	1	Paper template B	---
K	1	Installation Instructions Replacement Template	---



TOOLS REQUIRED:

- Phillips head short Screwdriver
- Center Punch/Awl
- Drill
- Drill Bit(3mm(1/8inch), 6mm(1/4inch), and 8mm(5/16inch)
- Socket & Driver 10mm
- Masking Tape
- Clip remover
- 90% or greater alcohol
- Clean, Lint-Free Wiping Cloth
- Mild soap / water mixture

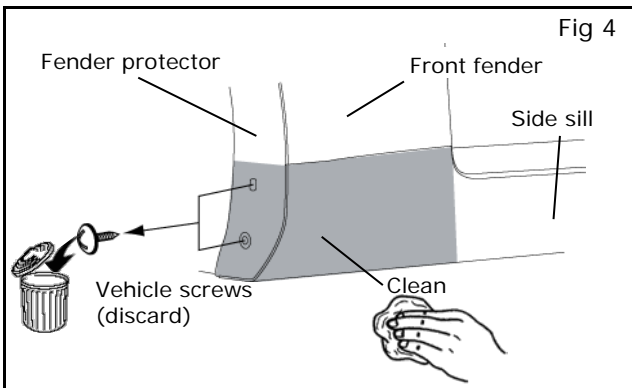
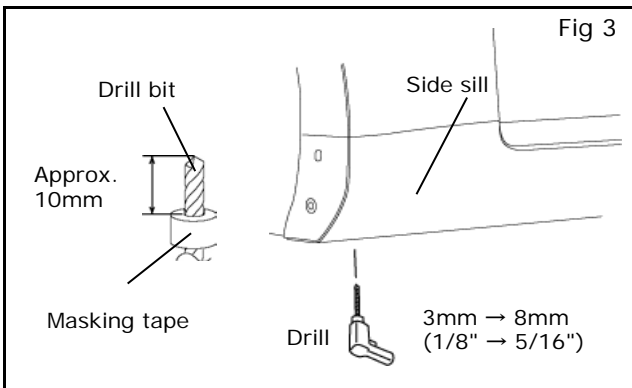
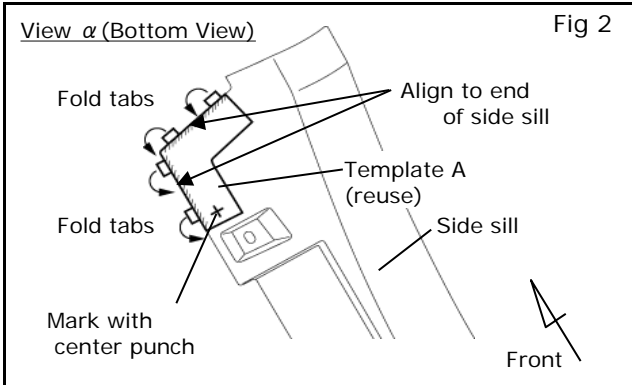
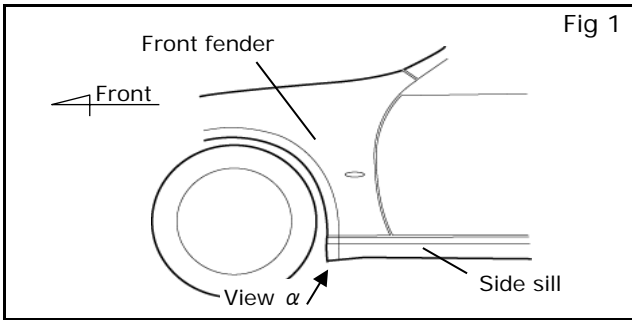
PRE-INSTALLATION WARNING, CAUTIONS CRITICAL STEPS, and NOTES:

- Dealer installation Recommended.
- These instructions are for left side of vehicle; same procedure applies to right side.
- For the right side installation, use the template with the text facing the vehicle.
- Jack up vehicle using instructions under "Changing Tire" section of owner's manual.

⚠ CAUTION

- Install the splash guards when the ambient temperature is above 60° F (15°C)
- Do not wash or expose the vehicle to a wet environment for 24 hours after installing splash guards.

INSTALLATION PROCEDURE:



- 1) Fold tabs of template A.
- 2) Align template A to underside of side sill and apply masking tape to hold template A in place.
- 3) Mark hole position (+) with center punch.
- 4) Slowly remove masking tape and template A.

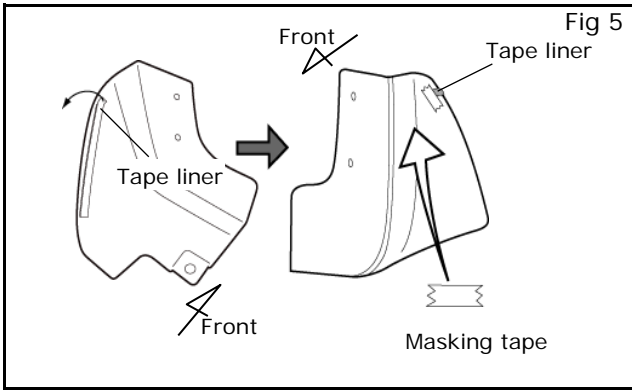
NOTE:

Be sure not to damage template during removal, as it will be required for right side installation.

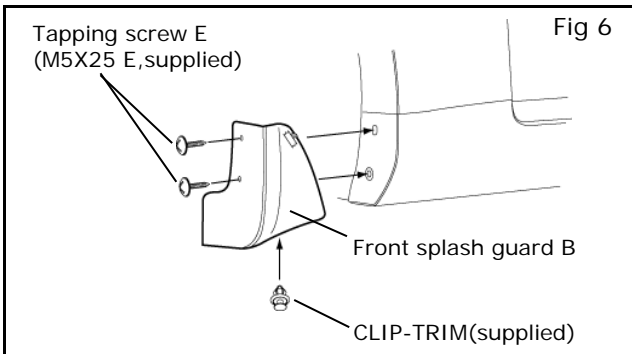
- 5) If needed, Jack up vehicle to drill hole.
- 6) Wrap masking tape around 3mm (1/8") and 8mm (5/16") drill bits, approximately 10mm from tip.
- 7) Drill 3mm (1/8") → 8mm (5/16") hole at marked locations on side sill.

- 8) Remove and discard screws (2 locations) that attach side sill.
- 9) Clean any dirt and oil off of installation surface with mild soap / water mixture.
- 10) Using a clean, lint free cloth, wipe tape area with 90% or greater alcohol.

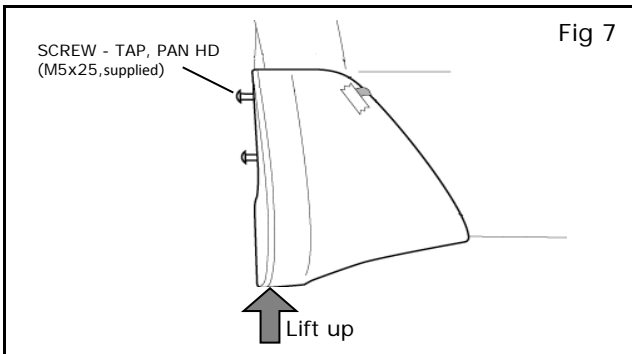
INSTALLATION PROCEDURE:



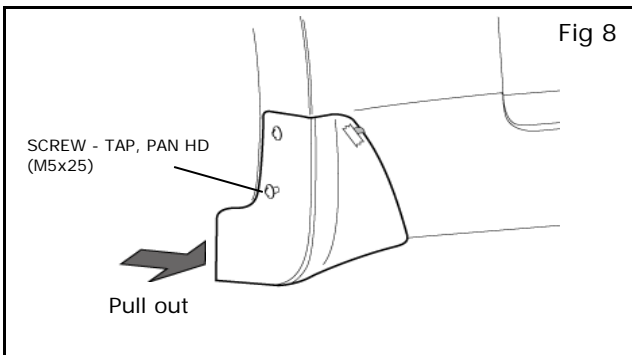
- 11) Remove approximately 20mm of tape liner from double-sided tape on front splash guard in direction shown by arrow.
- 12) Fold tape liner pull tabs onto front splash guard surface and apply masking tape to ensure that pull tabs are accessible.



- 13) Align front splash guard to side sill and loosely install SCREW - TAP, PAN HD(M5x25).
- 14) Install CLIP-TRIM.



- 15) Lift up front splash guard.
 - 16) Tighten upper SCREW - TAP, PAN HD(M5x25).
- NOTE:**
Do not over tighten screw.
Reference tightening torque: 3.8~4.4N·m
(34~39in·lb)



- 17) Pull out on bottom of front splash guard.
 - 18) Tighten middle SCREW - TAP, PAN HD(M5x25).
- NOTE:**
Do not over tighten screw.
Reference tightening torque: 3.8~4.4N·m
(34~39in·lb)

INSTALLATION PROCEDURE:

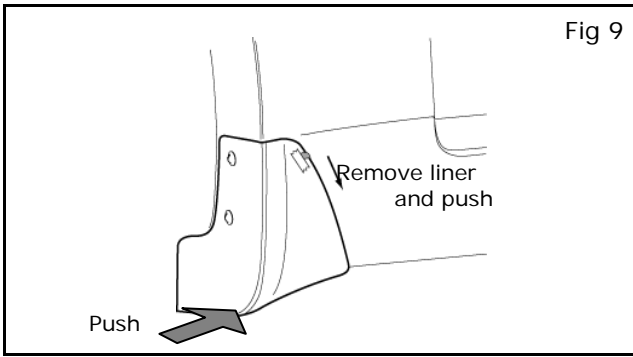


Fig 9

- 19) Push rearward on bottom of splash guard.
- 20) Remove tape liner in direction shown by arrow and apply at least 15lbs of pressure to front splash guard B to ensure proper tape adhesion.

NOTE:

- Be sure no gap occurs between vehicle body parts and splash guard.
- Apply at least 15lbs or more of pressure to the front splash guard surface.

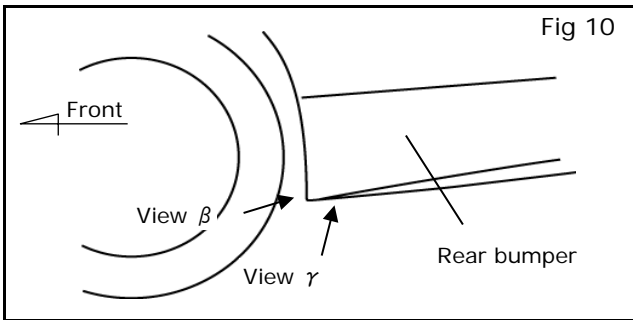


Fig 10

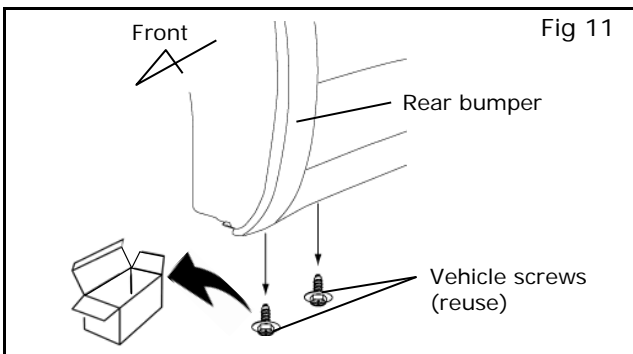


Fig 11

- 21) Remove bottom fascia screws that attach rear bumper.

NOTE:

- Be careful not to lose the screws. Keep to reuse.

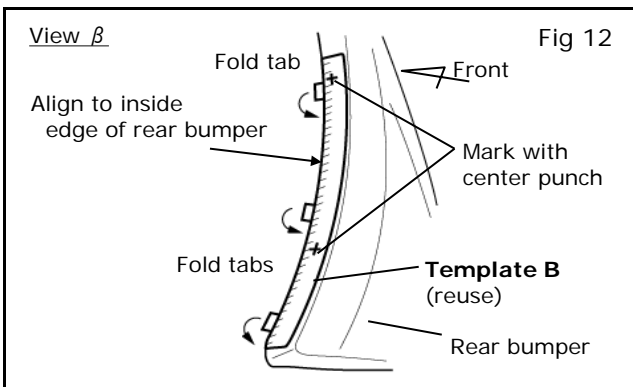


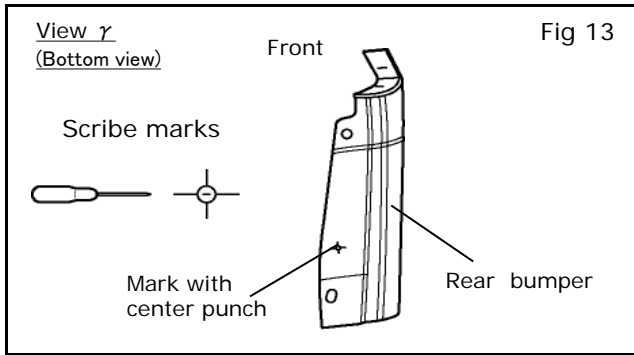
Fig 12

- 22) Fold tabs of template B.
- 23) Align template B to rear bumper and apply masking tape to hold template B in place.
- 24) Mark hole positions (+) with center punch.
- 25) Slowly remove masking tape and template B.

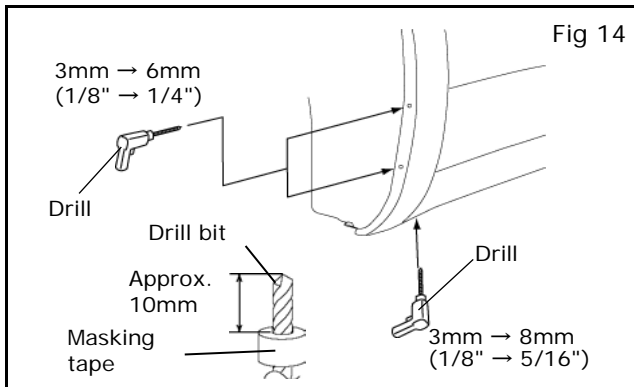
NOTE:

- Be sure not to damage template during removal, as it will be required for right side installation.

INSTALLATION PROCEDURE:



26) Mark hole position (+) with center punch.

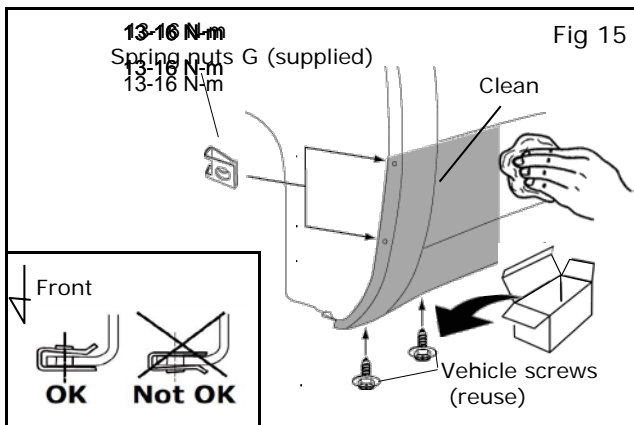


27) Wrap masking tape around 3mm (1/8"), 6mm (1/4") and 8mm (5/16") drill bits, approximately 10mm from tip.

28) Pull rear bumper outward to drill holes.

29) Drill 3mm (1/8") → 6mm (1/4") holes at marked locations of wheelhouse area on rear bumper.

30) Drill 3mm (1/8") → 8mm (5/16") holes at marked locations of underside area on the rear bumper.



31) Install M5 spring nuts G over 6mm (1/8") holes in rear bumper wheelhouse area.

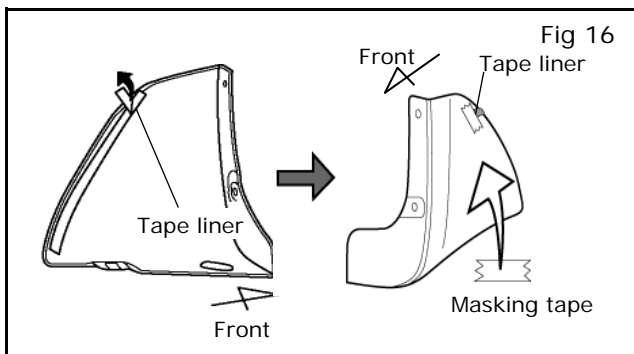
NOTE:

Install spring nuts(supplied) with flat edge on outside of rear bumper.

32) Clean any dirt and oil off of installation surface with mild soap / water mixture.

30) Using a clean, lint free cloth, wipe tape area with 90% or greater alcohol.

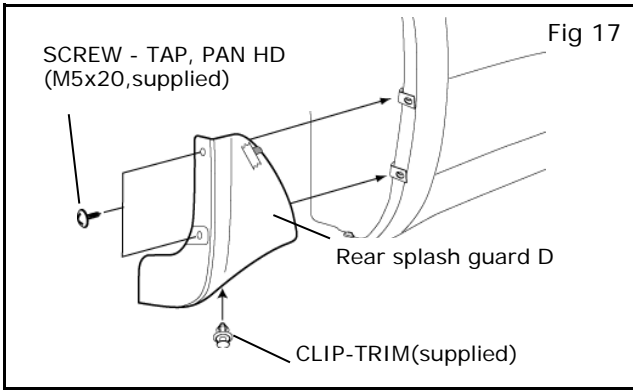
33) Reinstall previously removed vehicle screws.



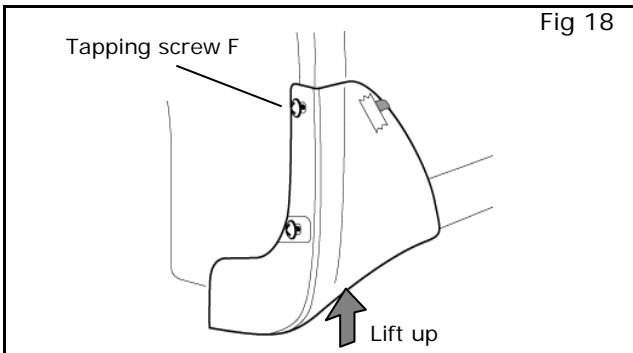
34) Remove approximately 20mm of tape liner from double-sided tape on rear splash guard in direction shown by arrow.

35) Fold tape liner pull tabs onto rear splash guard surface and apply masking tape to ensure that pull tabs are accessible.

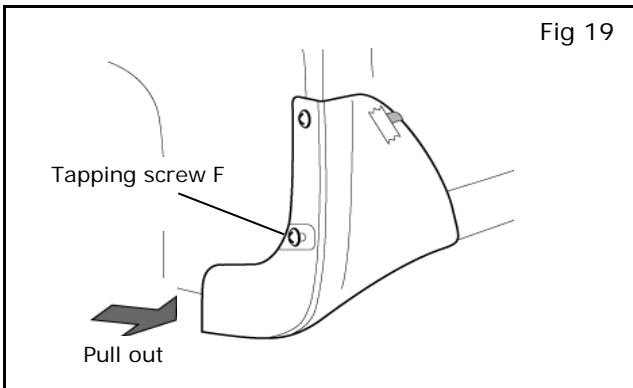
INSTALLATION PROCEDURE:



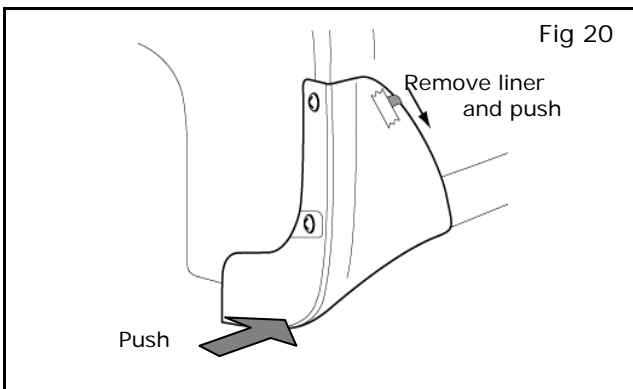
- 36) Align rear splash guard to rear bumper and loosely install SCREW - TAP, PAN HD(M5x20).
- 37) Install CLIP-TRIM.



- 38) Lift up rear splash guard.
 - 39) Tighten upper tapping SCREW - TAP, PAN HD.
- NOTE:**
Do not over tighten screw.
Reference tightening torque: 3.8~4.4N·m (34~39in·lb)



- 40) Pull out on bottom of rear splash guard.
 - 41) Tighten middle tapping SCREW - TAP, PAN HD.
- NOTE:**
Do not over tighten screw.
Reference tightening torque: 3.8~4.4N·m (34~39in·lb)



- 42) Push rearward on bottom of rear splash guard.
 - 43) Remove tape liner in direction shown by arrow and apply at least 15lbs of pressure to rear splash guard to ensure proper tape adhesion.
- NOTE:**
 •Be sure no gap occurs between vehicle body parts and splash guard.
 •Apply at least 15lbs or more of pressure to the front splash guard surface.

FINAL INSPECTION

- Verify all clips are fully engaged and locked.